

## Solubility

MEGAFACE Product No.		Hexane	Cyclohexane	p-Xylene	Toluene	Ethyl acetate	MEK	BCa	Cyclohexanone	PGME	IPA	Methyl alcohol	Water
General-Grade	IT-Grade	Solvent SP Value (MPa) <sup>1/2</sup>											
		14.9	16.8	18.0	18.2	18.6	19.0	19.4	20.3	20.7	23.5	29.7	47.9
F-114		I	I	I	I	VS	VS	VS	VS	VS	S	VS	VS
F-410		I	I	I	I	I	I	I	I	S	I	VS	VS
F-493		I	I	I	I	I	VS	VS	I	VS	VS	VS	SS
F-494		I	S	I	I	I	I	S	I	S	S	VS	VS
F-443		I	I	I	S	I	SS	I	SS	SS	I	S	VS
F-444		I	I	I	I	VS	VS	VS	VS	VS	VS	VS	SS
F-445		I	I	I	I	VS	VS	VS	VS	VS	VS	VS	SS
F-470	R-08	S	S	VS	VS	VS	VS	VS	VS	VS	VS	VS	S
F-471		S	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	I
	F-472SF	I	I	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS
F-474		I	I	VS	VS	VS	VS	VS	VS	VS	VS	VS	S
F-475		S	S	VS	VS	VS	VS	VS	VS	VS	VS	VS	S
	R-30	S	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	I
F-477		VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS
F-479		VS	S	VS	VS	VS	VS	VS	VS	VS	VS	VS	VS
F-480SF		I	I	VS	VS	VS	VS	VS	VS	VS	VS	VS	S
F-482		S	I	VS	VS	VS	VS	VS	VS	VS	VS	S	I
F-483		I	S	VS	VS	VS	VS	VS	VS	VS	VS	VS	I
F-489		SS	S	SS	SS	SS	S	S	S	S	S	SS	I
F-172D		I	I	I	S	VS	VS	I	S	I	S	I	I
F-178K		I	VS	VS	VS	VS	VS	S	VS	I	I	I	I
F-178RM		I	I	SS	I	VS	I	I	I	I	I	I	I
MCF-350SF		I	I	I	S	VS	VS	VS	VS	VS	S	I	I
	R-61	I	S	VS	VS	VS	VS	VS	VS	VS	VS	VS	S
	R-90	I	I	VS	VS	VS	VS	VS	VS	VS	VS	VS	S

VS : Very Soluble, S : Soluble, SS: Slightly Soluble, I : Insoluble

(In actual usage, because normally other dissolved compounds in addition to the solvent are present, even solvents marked may effect favorably under certain conditions.)

MEK : Methyl ethyl ketone, BCa : Butyl carbitol, PGME : Propylene glycol monomethyl ether, IPA : Isopropyl alcohol